

Date: Monday, 25/05/2009 8:00:04 AM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 3/4" FOAM SEAL
Job Number	: 48173		
Estimate Number	: 10139		
P.O. Number	:	Part Number	: D2464
This Issue	: 25/05/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2464 REV B
First Issue	: 1/1	Project Number	: N/A
Previous Run	: 39669	Drawing Revision	: B
Written By	:	Material	:
Checked & Approved By	: <u>C209105125</u>	Due Date	: 27/05/2009
Comment	: Est: A 00.06.05 New Issue EC	Qty:	<u>800 ft</u> Um: F

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 3846 Purchase part as per Dwg D2464
 Possible Supplier: Accurate Rubber
 Material release note required

C209105125800 ft

2.0	451500008	SEAL
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Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)
 3/4 " FOAM SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage
 Ensure Material Release Note is attached

P209105125 800

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

05.06.05 800
QSP019

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock
 Location: ST 402

809106108 800

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 3/4" FOAM SEAL

Job Number: 48173

Part Number: D2464

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/08
[Signature]

Job Completion



MF
09-06-08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

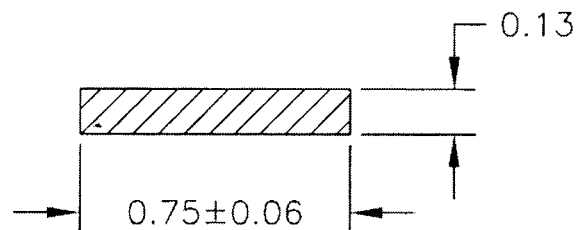
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2464	REV. B SHEET 1 OF 1
DATE 05.01.07		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.11	NEW ISSUE	
B	05.01.07	REMOVE 'REF'; ADD SPEC	

SPECIFICATION CONTROL DRAWING



48173

D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

05.02.02 *[Signature]*

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

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DATE		SHIP VIA		TERMS	
06/01/09		FEDEX		ACR GROUP INC. NET 30 DAYS	
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON	
PO00008846		05/25/09		00132256 KRIS	
QUANTITY ORDERED	QUANTITY SHIPPED	QUANTITY	DESCRIPTION	UNIT	AMOUNT
16	16	✓	351500008 1/8 X 3/4" X 50' C/W PSA CC NEO / PSA SCE-41 To C.O.C.	EA	4/chg
1	1		Bag Sunshine		N/chg.
			ATTN: CHANTELE		
			SUBTOTAL		
			GST		
FREIGHT: PREPAID			TOTAL AMOUNT		



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 06/02/2009

Customer : Dart Aerospace LTD

Customer P.O. # : RGA # 1117

ACR W.O. # : 132324

Item # : 351500008 ✓

Item Description: 1/8" x 3/4" x 50' C/W PSA

ACR Compound : NEO Sponge

Date Shipped: June 2, 2009

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)